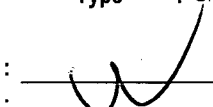


Ship 7/12 or 12 test 10/12

Dart Aerospace Ltd.

Date: Tuesday, 04/12/2007 11:43:44 AM  
User: Linda Lacelle

# Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	1-MAN 3-POINT LH SHOULDER HARNESS KIT	
<b>Job Number</b> :	36099	<b>Part Number</b> :	D412702051B	
<b>Estimate Number</b> :	13079	<b>Drawing Number</b> :	N/A	
<b>P.O. Number</b> :		<b>Project Number</b> :	N/A	
<b>This Issue</b> :	04/12/2007	<b>S.O. No.</b> :		
<b>Prsht Rev.</b> :	NC	<b>Drawing Revision</b> :	A	
<b>First Issue</b> :	1/1	<b>Material</b> :		
<b>Previous Run</b> :		<b>Due Date</b> :	10/12/2007	<b>Qty:</b> 11 <b>Um:</b> Each
<b>Written By</b> :				
<b>Checked &amp; Approved By</b> :				
<b>Comment</b> :	Est Rev:A new issue ECN 1070 07-12-03 DD verified by:			

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D412-702-051B CHG001

*Handwritten: 7/12/07*

2.0	D412702107B	HARNESS ASSEMBLY
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 11.0000 Each(s)

HARNESS ASSEMBLY

BATCH: 36087 *(7X)*

*B 32791 (B)*

*B 33840 16*

3.0	D35421	BRACKET
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 11.0000 Each(s)

BRACKET

Batch: 34221

*LC 7/12/7*

4.0	D35713	GUIDE
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 11.0000 Each(s)

GUIDE

Batch: B 31869

*LC 7/12/6*

5.0	D3610041	BRACKET
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 11.0000 Each(s)

BRACKET

Batch: B 36085

*LC 7/12/7*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 04/12/2007 11:43:44 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 1-MAN 3-POINT LH SHOULDER HARNESS KIT

Job Number: 36099

Part Number: D412702051B

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D36181

CAP



Comment: Qty.: 1.0000 Each(s)/Unit Total: 11.0000 Each(s)

CAP

Batch: 32426

7.0

AN410A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total: 22.0000 Each(s)

Bolt

Batch: M104603

8.0

AN444A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total: 11.0000 Each(s)

Bolt

Batch: M104806

9.0

MS24693S274

Screw



Comment: Qty.: 1.0000 Each(s)/Unit Total: 11.0000 Each(s)

Screw

Batch: M104214

10.0

AN960JD416

Washer



Comment: Qty.: 3.0000 Each(s)/Unit Total: 33.0000 Each(s)

Washer

Batch: M105906

11.0

AN960JD416L

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 22.0000 Each(s)

Washer

Batch: M105408 (8X)

M105728 (14X)

12.0

MS21042L4

Nut



Comment: Qty.: 3.0000 Each(s)/Unit Total: 33.0000 Each(s)

Nut

Batch: M105054

Ca 7/12/06 (11)

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 04/12/2007 11:43:44 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 1-MAN 3-POINT LH SHOULDER HARNESS KIT

Job Number: 36099

Part Number: D412702051B

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

*6/12/07 (10)*

14.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-051B CHG001

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

*DART*

*6/12/07*

*(10)*

15.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*6/12/07*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

50

Date: Wednesday, 12/5/2007 8:14:56 AM  
User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 1-MAN 3-POINT LH SHOULDER HARNESS KIT
Job Number	: 36099		
Estimate Number	: 13079		
P.O. Number	:	Part Number	: D412702051B
This Issue	: 12/5/2007 S.O. No. :	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 12/4/2007 Type : SMALL /MED FAB	Drawing Revision	: A
Previous Run	:	Material	:
Written By	:	Due Date	: 12/10/2007 Qty: 11 Um: Each
Checked & Approved By	:		
Comment	: Est Rev:A new issue ECN 1070 07-12-03 DD verified by:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile &amp; type labels per PPP D412-702-051B CHG001

07.12.05

2.0	D412702107B	HARNESS ASSEMBLY
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 11.0000 Each(s)

HARNESS ASSEMBLY

BATCH: \_\_\_\_\_

3.0	D35421	BRACKET
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 11.0000 Each(s)

BRACKET

Batch: \_\_\_\_\_

REFERENCE ONLY

Job Completion

